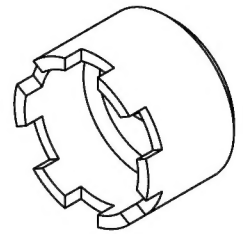
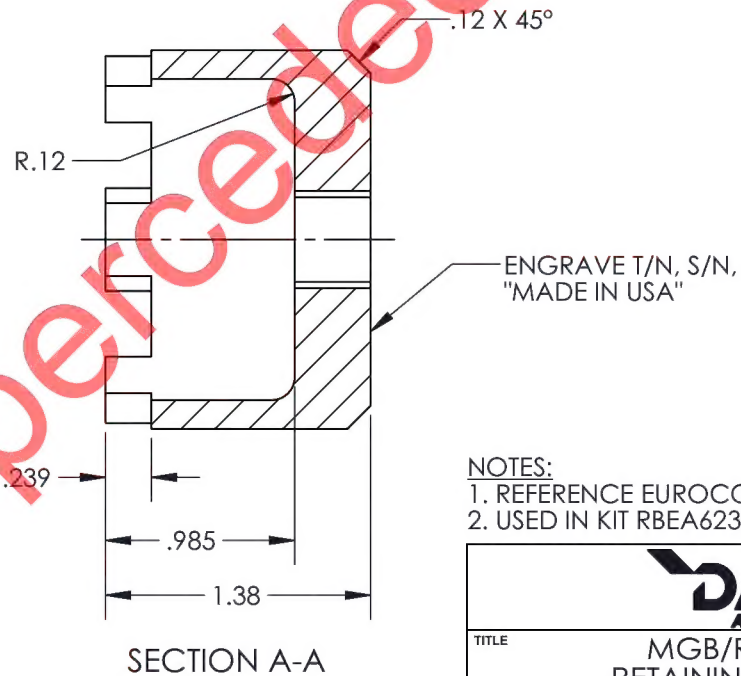
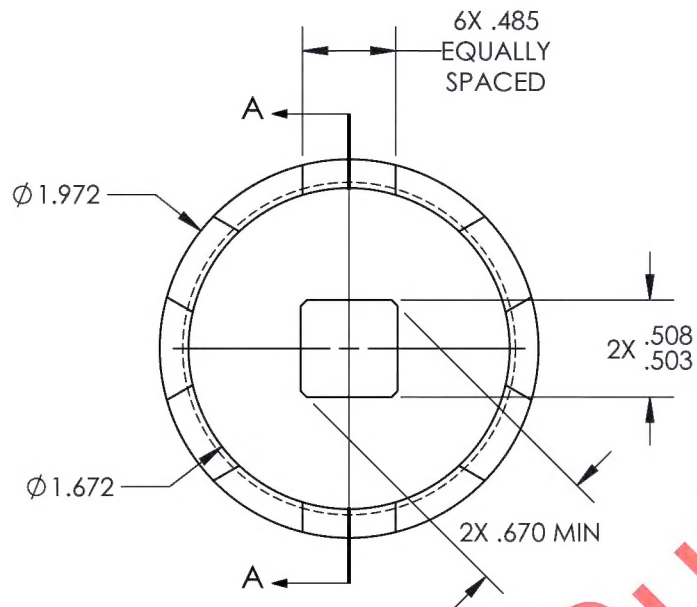


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D UPPER LIMIT TOLERANCE, ADDED "MADE IN USA".	4/23/2009	RJC	RW
2		CH'D DIMENSION .500±.002 TO .485 TO LOOSEN TOLERANCE PER HELIPRODUCTS INFO. ALSO ADDED .10 CHAMFER AND RADIUS FOR BALL LOCK ON 1/2 in. DRIVE. CH'D FROM CAD YELLOW PLATING TO BLACK OXIDE TO MATCH OTHER TOOLS.	9/29/2009	WP	
3		SCRAPPED ORIGINAL DESIGN FOR THIS DESIGN.	3/4/2010	WP	GE
3A		CH'D T/N WAS RBEA93-3200-20 IS RBE350A93-3200-20.	10/20/2013	GFS	RW
4	17-0131	CH'D DIM'S WAS .485 IS 6X .485 EQUALLY SPACED, WAS .239 IS 6X .239, WAS SQ. .505 IS 2X .508/.503. DELETED DIM 60° (x6). ADDED DIM 2X .670 MIN. CH'D MAT'L WAS 4140 Q&T IS 4140/4142. ADDED HEAT TREAT RC28-32. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. ADDED NOTES 1 & 2.	6/1/2017	RJC	JAG



- NOTES:
 1. REFERENCE EUROCOPTER T/N 350A93-3200-20.
 2. USED IN KIT RBEA62309.

DART AEROSPACE	
TITLE MGB/ROTOR BRAKE RETAINING NUT WRENCH	
DWG NO. RBE350A93-3200-20	REV 4
MAT'L 4140/4142 HEAT TREAT RC 28-32 FINISH BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: RJC 06/01/2017 CHECKED: DD 06/02/2017 OPPS APPR: AA 06/05/2017 QA APPR: JL 06/13/2017 APPROVED: JAG 06/16/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
USED ON MODEL EUROCOPTER 350A	
SCALE 1:1	DATE 6/1/2017
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SOCKET	4140/4142		